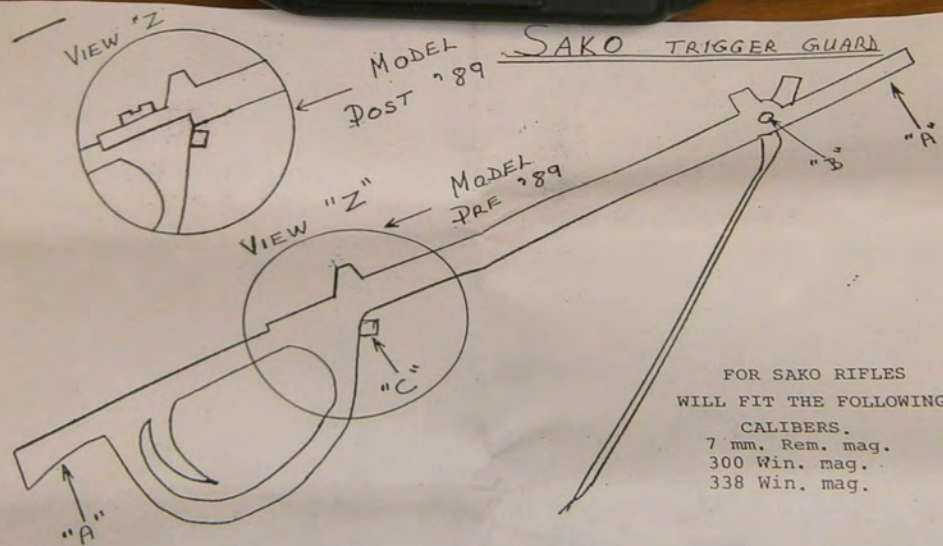


Accuflite  
Arms



FOR SAKO RIFLES  
WILL FIT THE FOLLOWING  
CALIBERS.  
7 mm. Rem. mag.  
300 Win. mag.  
338 Win. mag.

Following is procedures to convert your Sako Rifle to a detachable magazine:  
It is always wise to have an authorized gunsmith do the above procedures.  
He will be able to provide you with skilled instructions to prevent any  
damage or injury.

- 1) From sketch determine which model is your trigger guard "Pre 89" or "Post 89".
- 2) Remove trigger guard by unscrewing front and rear screws (marked "A"). Be sure not to lose any shims under trigger guard screws.
- 3) Knock out roll pin marked "B" and remove floor plate with spring.
- 4) Remove metal magazine from stock and properly install to trigger guard.
- 5) Install trigger guard to your gun.
- 6) Tighten both screws "A".
- 7) Slide detachable magazine into position. IMPORTANT By sliding magazine half way into the opening BE SURE to hook nosepiece in position first BEFORE snapping it past button marked "C". This is very important to prevent damage to your detachable magazine.
- 8) By having the detachable magazine properly placed in your gun, work the bolt back and forth. It should feel free without any dragging.
- 9) Now you are ready to load your detachable magazine with proper ammunition stacked one on top of the other maximum 3 cartridges.
- 10) Your gun should load and eject the same as before.